



# CUTMASTER® A120

**5/8" (15mm)  
PRODUCTION  
CUT**

**80%  
DUTY CYCLE**

**Air  
PLASMA**

**120A  
MAXIMUM  
OUTPUT**

### Specifications

(subject to change without notice)

Rated Output	120 Amps
Output Range	30 - 120 Amps, 120 Amps Max., Adjustable
Production Piercing and Cutting Capacity	5/8" (15mm)
Maximum Piercing and Cutting Capacity	3/4" (20mm)
Maximum Edge Start	1 1/2" (40mm)
Input Volts	208-230/460V, 1/3ph, 50/60 Hz, 380/400V, 3 ph, 50/60 Hz, 600V, 3 ph, 60 Hz
Input Amps @ Max Output	126 (208V, 1 ph) 60 (208V, 3 ph) 120 (230V, 1 ph) 56 (230V, 3 ph) 35 (380V, 3 ph) 34 (400V, 3 ph) 76 (460V, 1 ph) 37 (460V, 3 ph)
Kilowatt Output	15.4 kW
Duty Cycle	<b>80% @ 120 Amps</b>
MAX OCV	260 VDC
Gas Type	Air @ 80 psi (5.5 bar) @ 6.7cfm (189 lpm)
Pilot	Start Cartridge
Weight	63 lbs. (28.6kg) - Unit, Power Cable, (Torch and Leads)
Dimensions	H 13.5" (343mm) x W 9.75" (248mm) x L 26.0" (660mm)
Work Cable	20' (6.1m)
Control	CNC rear panel connector, Start/Stop and OK to Move
Input Power Cable	10' (3m) with plug (208/230V) 6' (2m) without plug (400V)
Warranty	4 Years Power Supply & 1 Year Torch - Americas 3 Years Power Supply & 1 Year Torch - International
Certifications	IP-23C, CSA, NTRL/C, CE, CCC
Torch Configuration	
Torch	SL100®SV w/ATC®, 180° Automation



### Ordering Information

Product Description	208-230V, 1ph	460V, 1/3 ph	Other
Cutmaster A120 with SL100SV 180° Machine Torch, 25 ft. (7.6m) Lead*	1-1734-1	1-1734-2	1-1734-V
Cutmaster A120 with SL100SV 180° Machine Torch, 35 ft. (10.7m) Lead*	1-1736-1	1-1736-2	1-1736-V
Cutmaster A120 with SL100SV 180° Machine Torch, 50 ft. (15.2m) Lead*	1-1735-1	1-1735-2	1-1735-V

\*Systems include Power Supply, Automation Torch with 1 3/8" (35mm) Diameter Non-Metallic Mounting Tube / 32 Pitch Rack (Detachable), Pinch Block Assembly, CNC Interface Cable, Spare Parts Kit, Input Power Cable (selected systems), Work Cable and Clamp

V (Voltage): 3 = 380/400V 3ph, 4 = 400V 3ph CE, 5 = 600V